

ABSTRACTMANUFACTURING PROCESS FOR AN AUTOMOBILE VEHICLE DOOR,  
AND THE CORRESPONDING DOOR

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 The invention relates to a process for manufacturing  
 a door for an automobile vehicle, characterized in that  
 said door is made in two parts assembled independently  
 10 of each other:

- a lower part (21), without guide means for a  
moving window, and
  - an upper part containing a window,
- 15 said lower (21) and upper (22) parts are then fixed (33)  
to each other at an assembly area of said door,  
extending approximately horizontally and corresponding  
to the top of said lower part and the bottom of said  
upper part.

20 The invention also relates to doors obtained using  
this process.

Figure 2.

"Express Mail" mailing label number EL435539/45 US

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